

**TeflonFlow®** Filter Cartridges are composed of a hydrophobic PTFE membrane. Characteristics include organic & inorganic corrosion resistance and it's inherently hydrophobic nature. These filters are ideally suited for the sterile filtration of solvents and corrosive and oxidized liquids.

## **Features and Benefits**

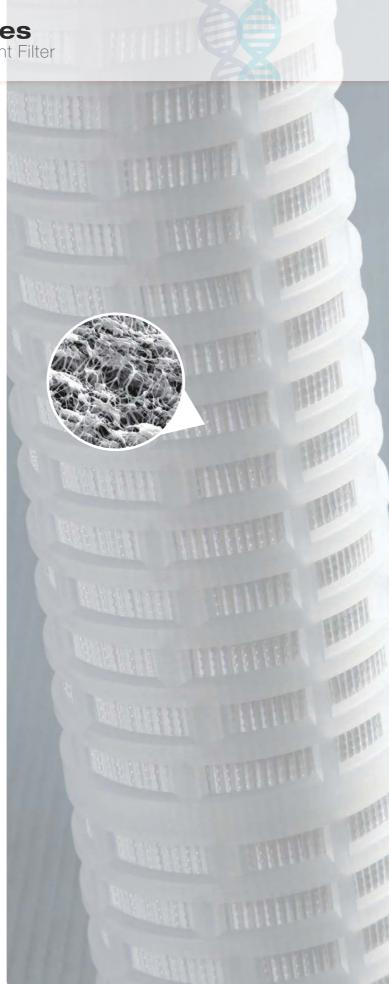
- Inherently hydrophobic
- · Broad chemical compatibility
- High tolerance for aggressive acids and bases
- High flow rates
- Low extractable

## **Quality Standards**

- Bacterial quantitative rentention of 10<sup>7</sup> CFU/cm<sup>2</sup> Brevundimonas Diminuta(ATCC 19146) according to ASTM F838 methodology.
- 100% Integrity testing in manufacturing .
- Each filter is fully traceable with unique serial number .
- Manufactured in a facility which adheres to ISO 9001:2015 Practices
- · Full Regulatory Compliance with following:
- •Bacterial Endotoxin :Aqueous extraction of autocalved filter contains <0.25 EU/ml as determined by Limulus Amebcyte Lysate (LAL), USP<85>.
- •Non-fiber Releasing :Component materials meet the criteria for a "Non-fiber-releasing filter" as defined in 21 CFR 210.3(b)(6).
- •Component Material Toxicity :Meet the requirement of USP <87> In Vitro Cytotoxicity Test; Meet the Criteria of USP<88> Biological Reactivity Test for Class VI-121 C plastics
- •TOC/Conductivity at 25 °C: Autoclaved filter effluent meet the USP<643> for Total Organic Carbon and USP<645> for Water Conductivity per WFI requirements after a UPW flush of
- $\bullet \text{Particle Shedding: Autoclaved filter effluent meet the USP<788> for large volume Injections }. \\$
- •Indirect Food Additive: All component materials meet the FDA Indirect Food Additive requirements cited in 21 CFR 177-182 , and EU framework regulation [1935/2004/EC].

# **Typical Applications**

- · Corrosive Liquid Sterilization and Particle Removal
- Oxidized Liquids
- · Solvents



### **Materials of Construction**

| Filter Media       | Hydrophobic PTFE Membrane |  |  |
|--------------------|---------------------------|--|--|
| Support            | Polypropylene             |  |  |
| Core/Cage/End Caps | Polypropylene             |  |  |

## **Operating Conditions**

| Max. Operating Pressure    | 6.9 bar (100 psi) at 25 °C<br>4.0 bar (58 psi) at 60 °C<br>2.4 bar (35 psi) at 80 °C   |
|----------------------------|--|
| Max. Differential Pressure | Forward 6.9 bar (100 psi) at 25 °C 4.0 bar (58 psi) at 60 °C 2.4 bar (35 psi) at 80 °C Reverse 3.0 bar (44 psi) at 25 °C 1.0 bar (15 psi) at 80 °C |
| Effective Filtration Area  | 0.68-0.99m² / Φ 69-10 inch   |

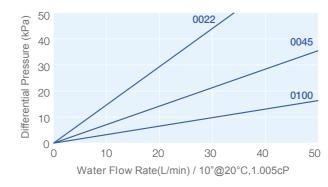
### **Sterilization**

| In-line Steam Sterilization | up to 35 forward cycles (135°C for 30min < 0.3 bar per cycle.) |
|-----------------------------|--|
| Autoclave                   | up to 120 cycles (130°C for 30min for every cycle)             |

## **Integrity Test Data**

| Bubble Point         | BP: ≥ 0.11Mpa (60%/40%IPA/Water), 0.22µm                                  |
|----------------------|---|
| Diffusion Flow       | DF: $\leq$ 16ml/min/10"cartridge @80KPa (60%/40%IPA/Water) , 0.22 $\mu$ m |
| Water Intrusion Test | WFT : ≤ 0.38ml/min/10"cartridge @0.25MPa), 0.22µm                         |

#### **Flow Rate Characteristics**



### **Ordering Information**

| •   |                     |                            |                  |                     |    |
|-----|---------------------|----------------------------|------------------|---------------------|----|
| LPF |                     | End Cap                    | Nominal Length   | Seal Material       | -P |
|     | <b>0005</b> =0.05µm | HSF=226 /Fin (PBT Insert)  | <b>05</b> =5"    | <b>S</b> =Silicone  |    |
|     | <b>0010</b> =0.1µm  | HSC=226 /Flat (PBT Insert) | <b>10</b> =10"   | <b>E</b> =EPDM      |    |
|     | <b>0020</b> =0.2μm  | HTF=222 /Fin (PBT Insert)  | <b>20</b> =20"   | <b>V</b> =Viton     |    |
|     | <b>0045</b> =0.45μm | HTC=222 /Flat (PBT Insert) | <b>30</b> =30"   | <b>P</b> =PFA/Viton |    |
|     | $0100 = 1.0 \mu m$  | DOE=Double Open End        | <b>40</b> =40"   | <b>K</b> =PTFE      |    |
|     | <b>0300</b> =3.0µm  |                            |                  |                     |    |
|     | <b>0500</b> =5.0μm  |                            |                  |                     |    |
|     |                     | C                          | better Pharmaceu | tical Industry      |    |

